APPLICATION WIND TURBINES

SMART PITCH AND YAW SOLUTIONS

V - 1.0   EN
SOLUTIONS FOR WIND TURBINES

Harvesting is as old as mankind and is the foundation for our survival. Mother earth is so kind donating us the WIND as a powerful energy and she allows us to use it. In respect for future generations, we are asked to save natural resources, and so it is noble to harvest energy out of this wind. Windmills have been used over centuries to mill flour or pump water. Today wind turbines are used to produce electrical energy. As wind is not blowing with a constant speed and direction, it is important to constantly adapt the angle of the blade and turn the rotor into the wind. This makes a maximum power tracking possible and produces as much energy as possible.

On the other hand, it is necessary to produce electricity with the lowest losses. Highly efficient solutions are necessary for fast amortization and best revenue. In addition it is also necessary to consider malfunctions and so to avoid damages or destruction of the turbine.

KEB, with its 30 years of experience in design and production of frequency inverters for most challenging applications, has designed robust drives, motors and brakes for the different movements inside the wind turbine. Proud of its 50,000 inverters installed in turbines around the world, KEB has launched the COMBIVERT P6, a flexible, reliable and easy to use ‘all in one solution’ for pitch control and the COMBIVERT H6 for yaw control. This solution is from users’ perspective freely programmable and finds its application on-, near- and off-shore. Various bus communication protocols allow the drives to be connected to most turbine controllers.

OPEN SOLUTION
- various fieldbus systems without gateway
- various encoder inputs on board
- PLC programming according to IEC 61131 standard
- for AC induction, synchronous and DC pitch motor
- for retrofit applications, the internal PLC can emulate older drives

LOCAL ADDED VALUE
- core components supplied by KEB
- local cabinet manufacturing
- simple mechanical integration
- cost savings
**FUNCTIONAL SAFETY**

- pitch drive with PL d according to EN ISO 13849
- yaw drive with STO and SBC
- certified by TÜV Rheinland
- Functional Safety is independent of the customer PLC program

**ALL IN ONE**

- pitch inverter, backup charger, monitoring and PLC in one unit
- yaw inverter based on compact multi-axes system with integrated PLC
- reduced number of components
- compact cabinet
- clear cabinet layout, less wiring

**FREELY PROGRAMMABLE**

- own pitch algorithms with own know-how
- maximization of energy yield
- reduction of fatigue loads
- increase of availability of the turbine by implementing suitable reactions for each condition
- basic condition monitoring of relevant pitch system components
- for well-fitting service support
- differentiation from competitors
- know-how copy protection available
SOFTWARE PACKAGES AS REQUIRED

The P6 internal PLC can be programmed as needed. It comes with a Basic Library for all basic tasks, and the customer can program everything he needs on his own.

Or the P6 can be complemented with the Extended Pitch Library, which contains pre-defined function blocks for typical tasks of a pitch system. So the customer just needs to program the interface specific to the turbine.

Or the KEB experts can write a Customer-Specific Program for the pitch drive according to the customer’s specification.

<table>
<thead>
<tr>
<th>INVERTER + BASIC LIBRARY</th>
<th>EXTENDED PITCH LIBRARY</th>
<th>CUSTOMER-SPECIFIC PROGRAM</th>
</tr>
</thead>
<tbody>
<tr>
<td>Speed control / Position control</td>
<td>Smooth filtering of setpoints</td>
<td>Customized pitch algorithm to</td>
</tr>
<tr>
<td>Homing of motor encoder and blade encoder</td>
<td>Plausibility check of encoders</td>
<td>- improve performance and maximize energy yield</td>
</tr>
<tr>
<td>Charging circuit control (setpoint value and actual value)</td>
<td>Monitoring of motor status and motor cable</td>
<td>- reduce fatigue loads on mechanical components</td>
</tr>
<tr>
<td>Temperature measurements</td>
<td>Monitoring of ultracapacitors and lead batteries</td>
<td>Pitch state machine</td>
</tr>
<tr>
<td>Communication check</td>
<td>Controlled discharge of ultracapacitors (for service)</td>
<td>- Selection of Manual/Automatic operation</td>
</tr>
<tr>
<td>Mains failure detection and phase loss detection</td>
<td>Secondary LVRT response</td>
<td>- Selection of speed/positioning control</td>
</tr>
<tr>
<td>Sample program</td>
<td>Automatic adjustment of fieldbus and IP address</td>
<td>Processing of digital inputs / outputs</td>
</tr>
<tr>
<td>Visualization samples</td>
<td>Function test program</td>
<td>Response to limit switches</td>
</tr>
<tr>
<td>Fan test program</td>
<td>(brake, inverter, motor)</td>
<td>Plausibility check of limit switches</td>
</tr>
<tr>
<td>Data logger, event-triggered</td>
<td></td>
<td>Processing of fieldbus data</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Specific reactions on warnings and errors to increase the availability of the turbine</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Additional conditions that trigger a safety run</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Additional visualizations for service personnel</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Basic condition monitoring of relevant pitch system components</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Control of auxiliaries (grease pump, cabinet heater and fan)</td>
</tr>
</tbody>
</table>

No matter who does the programming: The know-how of the customer program can be protected against third-party access by using password protection, compiled libraries and encryption.
### VARIOUS SIZES

The P6 hardware is available in two electrical sizes for AC and for DC motors, suitable for pitch systems of 1...8 MW wind turbines.

<table>
<thead>
<tr>
<th>INVERTER SIZE</th>
<th>18</th>
<th>19</th>
<th>19 DC</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rated input voltage</td>
<td>3 AC 400 V</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Output rated power</td>
<td>kW</td>
<td>18</td>
<td></td>
</tr>
<tr>
<td>Output rated current AC</td>
<td>[A AC]</td>
<td>45</td>
<td>52</td>
</tr>
<tr>
<td>Maximum current AC at ≥ 6 Hz for 3 s</td>
<td>[A AC]</td>
<td>90</td>
<td>120</td>
</tr>
<tr>
<td>Output rated current DC</td>
<td>[A DC]</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Maximum current DC for 12 s</td>
<td>[A DC]</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Rated current for shunt winding</td>
<td>[A DC]</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Rated switching frequency</td>
<td>[kHz]</td>
<td>4</td>
<td>2</td>
</tr>
<tr>
<td>Max. switching frequency</td>
<td>[kHz]</td>
<td>4</td>
<td>4 (at I &lt; 45 A)</td>
</tr>
<tr>
<td>Ultracaps charging current</td>
<td>[A]</td>
<td>5</td>
<td></td>
</tr>
<tr>
<td>Dimensions</td>
<td>[mm]</td>
<td>240 x 400 x 310</td>
<td></td>
</tr>
<tr>
<td>Weight</td>
<td>[kg]</td>
<td>16</td>
<td></td>
</tr>
</tbody>
</table>

**I/0's**

- 16 digital inputs incl. safety run input
- 9 digital outputs
- 1 relay output
- 2 analog inputs
- 4 Pt100 inputs
- 24 V DC supply
- 2 Encoder inputs

**Fieldbus**

- CANopen
- PROFINET
- PROFIBUS
- EtherCAT

**Others**

- 24 V brake
- Motor temperature sensor
- 150...300 V brake (option)
- Shield connection rail (option)
- Motor output
EASY INTEGRATION OF P6 INTO THE SYSTEM

Typically, KEB supplies the core components of the pitch system, as marked in red. The customer makes the cabinet construction and manufactures the cabinet locally; this increases the value added locally. Thus, the mechanical integration of the pitch cabinet into the nacelle is achieved easily, while the electrical integration into the system is simple due to using the P6.

By using the highly integrated KEB P6, just very few components are needed externally in the cabinet.
CONTROLLED YAW SOLUTIONS

NON-REDUNDANT SYSTEMS

For the yaw drive of wind turbines, KEB can provide different yaw solutions. They all contain:
- smooth movement of the nacelle
- torque sharing
- reduction of mechanical load
- reduction of wear of the material.

Depending on the system configuration, the pitch drive controllers can also:
- tense up the drives against each other
- use the electrical motor brakes instead of a hydraulic brake
- add STO for the safety of service personnel during service operations.

REDUNDANT SYSTEMS

Used with a multiple inverter solution, the KEB Yaw Library PLC software ensures:
- improved torque sharing
- monitoring and protection of motors, cables and gearboxes
- redundant operation, even if one drive is not operational
- increased availability, especially for offshore turbines.

This can be implemented by adding turbine-specific enhancements to the pre-programmed IEC 61131 function blocks.

HIGHLIGHTS

- smooth movement of the nacelle
- reduction of wear
- increased availability
CAUTION
Risk of Electrical Shock
Capacitors discharge time is 5 minutes.
A fault protective switch is not permissible
as the only protective measure!

F1 F2
ESC ENTER
## COMPARISON OF HARDWARE SOLUTIONS

<table>
<thead>
<tr>
<th>FEATURES</th>
<th>SINGLE INVERTER</th>
<th>DOUBLE INVERTER</th>
<th>DISCRETE MULTI INVERTER</th>
<th>COMPACT MULTI INVERTER</th>
</tr>
</thead>
<tbody>
<tr>
<td>adapted industrial design</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>simple and user-friendly handling</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>Feedback control</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>— Open loop operation</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>— Closed loop operation</td>
<td></td>
<td></td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>— Multiple encoder interface</td>
<td></td>
<td></td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>Common DC bus</td>
<td></td>
<td></td>
<td></td>
<td>X</td>
</tr>
<tr>
<td>DC Fuses incl. monitoring function</td>
<td></td>
<td></td>
<td></td>
<td>X</td>
</tr>
<tr>
<td>24VDC 2A Brake supply</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>Integrated 24V/25A supply</td>
<td></td>
<td></td>
<td></td>
<td>X</td>
</tr>
<tr>
<td>Integrated safety module ST0 and SBC(^1)</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>IEC 61131 Programmable Control unit</td>
<td></td>
<td></td>
<td>External</td>
<td>X</td>
</tr>
<tr>
<td>Yaw Library</td>
<td></td>
<td></td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>Webserver functionality</td>
<td></td>
<td></td>
<td></td>
<td>0</td>
</tr>
<tr>
<td>Bus Communication to turbine controller</td>
<td></td>
<td></td>
<td></td>
<td>0</td>
</tr>
<tr>
<td>— CAN, EtherCAT, PROFIBUS, PROFINET</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>Diagnostic and monitoring via PC software</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>Motor control</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>— Induction</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>— SMPM</td>
<td></td>
<td></td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>— IPM</td>
<td></td>
<td></td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>I²•t motor protection</td>
<td></td>
<td></td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>Redundancy</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>— Single</td>
<td></td>
<td></td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>— Multiple</td>
<td></td>
<td></td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>Heatsink design</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>— Forced ventilated</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>0</td>
</tr>
<tr>
<td>— Flat rear</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>X</td>
</tr>
<tr>
<td>— Push through</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>Supply with AFE for regulated DC Voltage</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>— External</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>— Internal</td>
<td></td>
<td></td>
<td></td>
<td>0</td>
</tr>
<tr>
<td>Size of drive components</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>— Small</td>
<td>Medium</td>
<td>Medium</td>
<td>Large</td>
<td>Medium</td>
</tr>
<tr>
<td>Size of drive components</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Wiring complexity</td>
<td>Medium</td>
<td>Medium</td>
<td>Extensive</td>
<td>Simple</td>
</tr>
</tbody>
</table>

\(^1\) depending on inverter type
KEB PITCH AND YAW - DIAGNOSTIC TOOLS & PROGRAMS

Programming and diagnostic tools optimized for this application reduce engineering efforts.

**COMBIVIS 6**
- Diagnostic tool for the pitch inverter P6 and for yaw drives
- Display of operating conditions
- Oscilloscope function
- Download of customized adjustments
- Analysis of communication between drive and control

**PROGRAMMING WITH COMBIVIS studio 6**
- CoDeSys based on IEC 61131-3
- Programming language: ST, IL, SFC, LD and FBD/CFC
- Integrated visualisation
- Simulation
- Debugging and file-management
WEBSERVER

a functionality can be integrated in the pitch drive as well as in the control unit for the yaw control

ADVANTAGES:
- No specific software is required
- A simple browser installed on a device can connect to the KEB products
- Password levels provide access to different information
- With KEB FTP tool, project documentations can be stored inside the memory and uploaded on site

HIGHLIGHTS
- Remote monitoring using Ethernet-based router
- Worldwide support from several server locations
- Also available as router with integrated 2G/3G/3G+ modem
- Access to remote devices via Ethernet or serial interface
- Proven COMBIVIS connect software connects the plant to be monitored to your workplace via VPN
- Additional HMI functionality for datalogging, long-term machine diagnostics and notification by e-mail and SMS
POWERFUL, EFFICIENT AND EXCESSIVELY RELIABLE

The KEB Pitch Motors are available for various wind turbines in the power range up to 10 MW. The high dynamic, vibration resistant servo motors are equipped with a robust encoder system and with the KEB fail-safe brake.

The high protection degree IP65 as well as the special corrosion painting allow using the KEB Pitch Motors in various climate conditions. If it is offshore or CCV / HCV – the KEB Pitch Motors guarantees safe and reliable operation. The dedicated housing design allows operation without additional forced ventilation.

PLUG AND DRIVE

KEB offers pre-assembled motor and feedback cables with very robust and easy-to-handle connector systems.

HIGHLIGHTS

• Vibration resistant
• HCV / CCV resistant
• Offshore operation, IP65
• Corrosion protection category C4M according to DIN EN ISO 12944-5
• Integrated holding brake, 24 V DC or 150 – 300 V DC with energy saving function
• Unique connector design with integrated power, encoder, brake and temperature sensor connectors
TWO BRAKE DESIGNS, OPTIMIZED FOR APPLICATIONS WITH HIGH DEMANDS ON THE PROTECTION DEGREE

COMBISTOP 28 IP65

<table>
<thead>
<tr>
<th>Size</th>
<th>$M_{28}$ [Nm]</th>
<th>$P_{20}$ [W]</th>
<th>øA</th>
<th>øD</th>
<th>L max.</th>
</tr>
</thead>
<tbody>
<tr>
<td>05</td>
<td>50</td>
<td>48</td>
<td>165</td>
<td>30</td>
<td>58.2</td>
</tr>
<tr>
<td>06</td>
<td>90</td>
<td>75</td>
<td>180</td>
<td>30</td>
<td>68.8</td>
</tr>
<tr>
<td>07</td>
<td>150</td>
<td>90</td>
<td>210</td>
<td>45</td>
<td>74.2</td>
</tr>
<tr>
<td>08</td>
<td>225</td>
<td>90</td>
<td>240</td>
<td>60</td>
<td>88</td>
</tr>
<tr>
<td>09</td>
<td>375</td>
<td>115</td>
<td>276</td>
<td>60</td>
<td>102</td>
</tr>
</tbody>
</table>

COMBISTOP 38 WITH SPECIAL SEALING

<table>
<thead>
<tr>
<th>Size</th>
<th>$M_{28}$ [Nm]</th>
<th>$P_{20}$ [W]</th>
<th>øA</th>
<th>øD</th>
<th>L max.</th>
</tr>
</thead>
<tbody>
<tr>
<td>05</td>
<td>36</td>
<td>48</td>
<td>147</td>
<td>30</td>
<td>57.7</td>
</tr>
<tr>
<td>06</td>
<td>70</td>
<td>62</td>
<td>164</td>
<td>35</td>
<td>68.8</td>
</tr>
<tr>
<td>07</td>
<td>100</td>
<td>65</td>
<td>190</td>
<td>45</td>
<td>75.5</td>
</tr>
<tr>
<td>08</td>
<td>150</td>
<td>75</td>
<td>218</td>
<td>60</td>
<td>87.4</td>
</tr>
<tr>
<td>09</td>
<td>250</td>
<td>80</td>
<td>253</td>
<td>60</td>
<td>101.7</td>
</tr>
<tr>
<td>10</td>
<td>500</td>
<td>130</td>
<td>307</td>
<td>75</td>
<td>110.8</td>
</tr>
</tbody>
</table>

1) rated torque after running-in

HIGHLIGHTS

- More than 300,000 pitch and yaw brakes successful in operation
- HCV / CCV version available
- Rated voltage up to 300 VDC
- High vibration resistance (safety and lifetime)
- Coated and redundant springs with long lifetime for safe power-off stop
- Special friction lining for high emergency stop energy
- $\geq 200$ Nm special anti-condensation and anti-icing design
- Low energy and low coil temperature rise system
OTHER DRIVES FOR WIND TURBINES

INVERTER FOR SERVO PUMP OF HYDRAULIC PITCH SYSTEM

AUXILIARY DRIVES FOR PUMPS, FANS AND AIR CONDITIONING

LIFT AND HOIST DRIVES AND BRAKES

C6 ROUTER FOR REMOTE MONITORING

C6 HMI
KEB WORLDWIDE

Austria | KEB Automation GmbH
Ritzstraße 8  4614 Marchtrenk  Austria
Tel: +43 7243 53586-0  Fax: +43 7243 53586-21
E-Mail: info@keb.at  Internet: www.keb.at

Belgium | KEB Automation KG
Herenveld 2  9500 Geraardsbergen  Belgium
Tel: +32 544 37860  Fax: +32 544 37898
E-Mail: vb.belgien@keb.de  Internet: www.keb.de

Brazil | KEB South America – Regional Manager
Rua Dr. Omar Pacheco Souza Riberio, 70
BR-CNP 13569-430 Portal do Sol, São Carlos  Brazil
Tel: +55 16 31161294  E-Mail: roberto.arias@keb.de

France | Société Française KEB SASU
Z.I. de la Croix St. Nicolas  14, rue Gustave Eiffel
94510 La Queue en Brie  France
Tel: +33 149620101  Fax: +33 145767495
E-Mail: info@keb.fr  Internet: www.keb.fr

Germany | Headquarters
KEB Automation KG
Suedstraße 38  32683 Barntrup  Germany
Telefon +49 5263 401-0  Fax +49 5263 401-116
E-Mail: info@keb.de  Internet: www.keb.de

Germany | Geared Motors
KEB Antriebstechnik GmbH
Wildbacher Straße 5  08289 Schneeberg  Germany
Telefon +49 3772 67-0  Fax +49 3772 67-281
E-Mail: info@keb-drive.de  Internet: www.keb-drive.de

Italy | KEB Italia S.r.l. Unipersonale
Via Newton, 2  20019 Settimo Milanese (Milano)  Italia
Tel: +39 02 3355351  Fax: +39 02 33500790
E-Mail: info@keb.it  Internet: www.keb.it

Japan | KEB Japan Ltd.
15 - 16, 2 - Chome, Takanawa Minato-ku
Tokyo 108 - 0074  Japan
Tel: +81 33 445-8515  Fax: +81 33 445-8215
E-Mail: info@keb.jp  Internet: www.keb.jp

P. R. China | KEB Power Transmission Technology (Shanghai) Co. Ltd.
No. 435 QianPu Road  Chedun Town  Songjiang District
201611 Shanghai  P. R. China
Tel: +86 21 37746688  Fax: +86 21 37746600
E-Mail: info@keb.cn  Internet: www.keb.cn

Republic of Korea | KEB Automation KG
Room 1709, 415 Missy 2000  725 Su Seo Dong
Gangnam Gu 135-757 Seoul  Republic of Korea
Tel: +82 2 6253 6771  Fax: +82 2 6253 6770
E-Mail: vb.korea@keb.de  Internet: www.keb.de

Russian Federation | KEB RUS Ltd.
Lesnaya str, house 30  Dzerzhinsky MO
140091 Moscow region  Russian Federation
Tel: +7 495 6320217  Fax: +7 495 6320217
E-Mail: info@keb.ru  Internet: www.keb.ru

Spain | KEB Automation KG
c / Mitjer, Nave 8 - Pol. Ind. LA MASIA
08798 Sant Cugat Sesgarrigues (Barcelona)  Spain
Tel: +34 93 8970268  Fax: +34 93 8992035
E-Mail: info@keb.espana@keb.de  Internet: www.keb.espana.de

Switzerland | KEB Automation AG
Witzbergstraße 24  8330 Pfaeffikon/ZH  Switzerland
Tel: +41 43 2886060  Fax: +41 43 2886088
E-Mail: info@keb.ch  Internet: www.keb.ch

United Kingdom | KEB (UK) Ltd.
5 Morris Close  Park Farm Industrial Estate
Wellingborough, Northants, NN8 6XF  United Kingdom
Tel: +44 1933 402220  Fax: +44 1933 400724
E-Mail: info@keb.co.uk  Internet: www.keb.co.uk

United States | KEB America, Inc.
5100 Valley Industrial Blvd. South
Shakopee, MN 55379  United States
Tel: +1 952 2241400  Fax: +1 952 2241499
E-Mail: info@kebamerica.com  Internet: www.kebamerica.com

KEB PARTNERS WORLDWIDE

... www.keb.de/contact/contact-worldwide